388 STANDARD PLUS

LLDPE cast stretch film with perforation and tearing medium resistance. ***To be used only on wrapping machines WITHOUT prestretch group.***

Characteristic	Method	Unit	Direction	12 µm	15 µm	17 µm	20 µm	23 µm	30 µm	35 µm	Tolerances
Impact resistance	**ASTM D1709 A**	**g**	**-**	63	73	107	110	125	135	138	10%
Tensile strength at break	**ASTM D882 B**	**MPa**	**Machine Direction**	23	28	32	32	32	34	35	10%
			Transversal Direction	17	18	18	19	20	22	22	10%
Tensile strength at yield	**ASTM D882 B**	**MPa**	**Machine Direction**	7	7	8	8	8	8	10	10%
			Transversal Direction	5	5	6	6	6	7	8	10%
Elongation at break	**ASTM D882 B**	**%**	**Machine Direction**	410	420	450	460	480	570	690	10%
			Transversal Direction	600	630	640	650	680	700	710	10%
Tear Resistance	**ASTM D1922**	**mN**	**Machine Direction**	2263	2460	2590	2700	2935	3310	3740	10%
			Transversal Direction	2450	2566	2890	3407	3461	4200	4320	10%
Guaranteed Stretch		**%**	**-**	75	90	105	140	195	225	250	5%
Cling		**%**	**-**	135	135	130	130	130	125	120	10%

In case of coloured stretch film these values should be reduced by 10%.
In case of additives these values should be reduced by 5%.

Coloured	Slippery	AUV 6/12 months	UV Absorber	Antistatic	NetRoll	OxoRoll	Cling Out/In/Both	Printed
✔	✔	✔	✔	✔	✔	✔	✔	✔